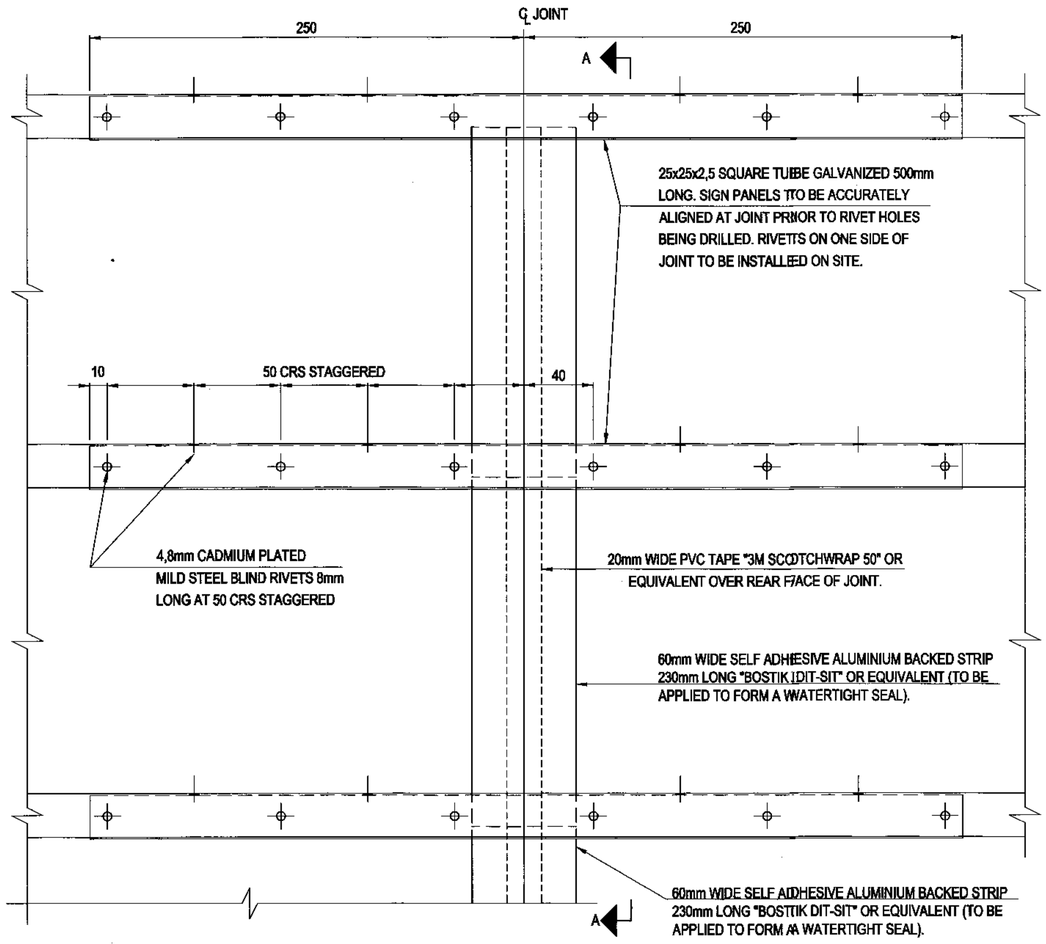
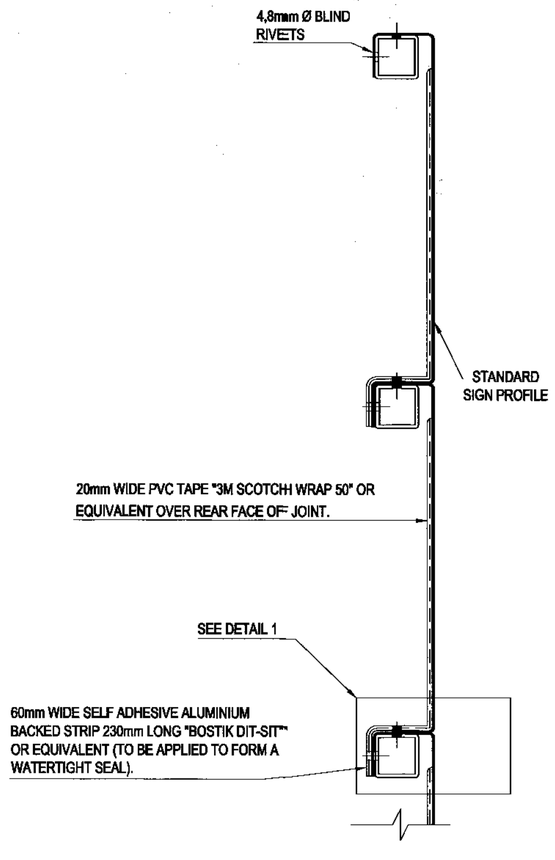
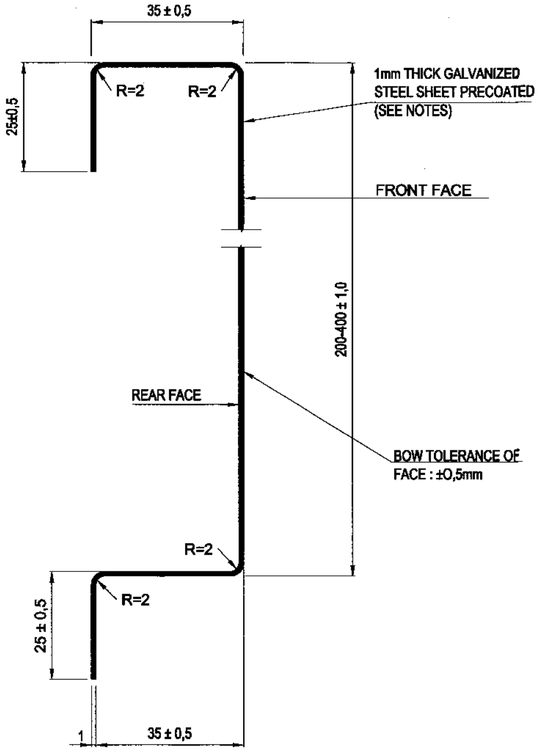


REAR ELEVATION



SECTION A-A
SCALE 1:2.5



STANDARD SIGN PROFILE
SCALE 1:1

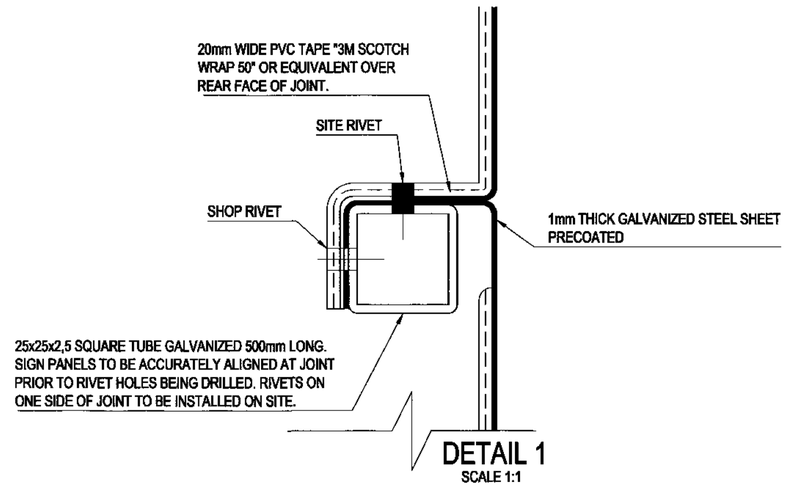
NOTES :

STANDARD SIGN PROFILE

1. THE STANDARD SIGN PROFILE SHALL BE MADE FROM 1mm THICK PREPAINTED GALVANIZED MILD STEEL PLATE.
2. THE BACK FACE OF THE SIGN PROFILE SHALL BE GRAY IN COLOUR : G29 TO SANS 1091 OR SIMILAR.
3. THE PREPAINTED STEEL SHALL BE CUT TO LENGTH TO A TOLERANCE OF ±2mm PRIOR TO PROFILING.
4. WHERE STANDARD SIGN PROFILES ARE TO BE FACED WITH RETRO-REFLECTIVE BACKGROUND MATERIAL, IT SHALL BE APPLIED IN ADVANCE TO INDIVIDUAL SECTIONS BEFORE ASSEMBLY, WITH THE MATERIAL TAKEN AROUND THE FACE EDGES OF EACH SECTION FOR AT LEAST 10mm.

JOINT

1. THE JOINT SHALL BE ACCURATELY ALIGNED PRIOR TO DRILLING RIVET HOLES.
2. THE GAP BETWEEN THE ADJOINING HALVES OF THE SIGN SHALL AT NO POINT EXCEED 2mm.
3. THE COMPLETED SECTION SHALL BE ASSEMBLED IN THE SHOP PRIOR TO DELIVERY TO SITE TO ENSURE THAT ALL SECTIONS FIT TOGETHER PROPERLY AND THAT LEGENDS ARE PROPERLY SPACED AND ALIGNED.
4. ON SITE THE TWO SECTIONS SHALL AGAIN BE ALIGNED AND FASTENED TOGETHER BY MEANS OF RIVETS PLACED IN THE PRE-DRILLED HOLES.



DETAIL 1
SCALE 1:1

FOR LATEST VERSION CHECK www.nra.co.za

No.	DATE	VERSION / REVISION	APPROVED
V1	SEPT 2014	ORIGINAL VERSION	

SANRAL TYPICAL DRAWINGS

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APPROVED
DATE: 2016/06/22

TYPICAL DRAWINGS - ROADWORKS

ROAD SIGNS
DETAIL OF ROAD SIGN
PROFILE AND JOINT SHEET 2 OF 2

SANRAL DOC. No. (PDF)	1692628
SANRAL DOC. No. (DWG)	1797185
SANRAL DRAWING No.	TD-R-RS-1101-V1